

## Thermal studies of metal poly(*n*-butyl methacrylates). Part 10

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### Abstract

Metal poly(*n*-butylmethacrylates) polymers were obtained by radical polymerization with azodiisobutyronitrile (AIBN). The thermal stabilities of the metal polymers (M-PBMA) have been studied by thermogravimetry (TG) between 25 and 550°C under nitrogen flow. The decomposition temperature was obtained from the first derivative of the TG curve. The kinetic parameters of the thermal decomposition were determined by the Arrhenius equation. All these polymers degrade in a single step. The kinetic data thus obtained show that the thermostabilities decrease in the order Pd-PBMA > Ga-PBMA > Cu-PBMA > Ag-PBMA > Au-PBMA > Al-PBMA > Cd-PBMA > Ge-PBMA > Zn-PBMA > Sb-PBMA > In-PBMA > Sn-PBMA. In fact, the thermal stability is dependent upon the metal incorporated in the polymer, the highest being stable up to 389°C and the lowest up to 260°C. The order of reaction from the thermal decomposition of these metal polymers was found to be  $-0.25$  for the homopolymers, Pd, Au, Ag, Cd, Zn, Ga, Ge and Sn but  $-0.5$  for Bi, Sb and Al. The pre-exponential factor, the reaction order and the activation energy of the decomposition reaction for M-PBMA have been determined.

### INTRODUCTION

Studies of the thermal stability of polymers are very important due to the increasing demand for polymers with high resistant temperature properties. The analysis of the kinetic parameters is also important in the understanding of solid state reactions which could occur during the decomposition processes. Several programmes are available to calculate the kinetic parameters from non-isothermal thermogravimetric data [1, 2]. Taylor and Khanna have described a programme for the kinetic evaluation of thermogravimetric data for a single non-isothermal experiment [3]. For the polymer industry it is also interesting to find new materials with better mechanical and physical properties. Our contribution deals with the

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synthesis of polymers with potential photoconductive and thermal stability properties.

In previous papers [4–7] several studies were made of the thermal decomposition of different polymers containing metals. The metal and/or metal clusters present in the sample produce a strong influence on the degradation reactions. In this paper, we investigated the kinetics of the thermal degradation of metal poly(*n*-butyl methacrylates) in order to find a relation between metal presence in the polymers and thermal stabilities, as well as activation energy.

## EXPERIMENTAL

### *Colloid synthesis*

The colloids metal–*n*-butyl methacrylate were prepared by codeposition of the solvent with the metals at 77 K using a metal atom reactor [8, 9]. By assuming that all the metal evaporated is incorporated into the monomer, the approximate concentration could be calculated. Different current intensities were used depending upon the metal used and the vacuum [10].

### *Polymerization*

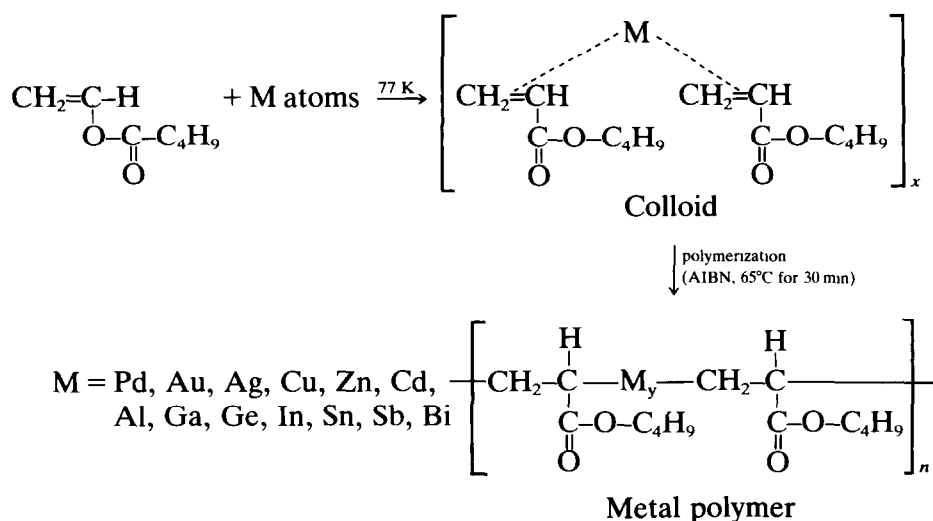
As a typical example, zinc colloid (10 cm<sup>3</sup>) was placed in a polymerization flask with 0.5 mol% of azodiisobutyronitrile (AIBN) under nitrogen atmosphere. The flask was closed and placed in an isothermal bath at 65°C for 25 min. The contents of the flask were quenched in 100 cm<sup>3</sup> of methanol. The polymer was filtered off and dried under vacuum (10<sup>-2</sup> Torr) for 48 h at 35°C. The yield of the polymer was then determined. A similar procedure was followed for 1.0, 1.25 and 5.0 mol% AIBN fractions. Molecular weights were determined by viscosity in 2-butanone at 25°C.

### *Thermogravimetry*

A Perkin-Elmer Model TGS-2 thermogravimetric system, with a microprocessor-driven temperature control unit and a TA data station, was used. The masses of these samples were recorded accurately and were generally in the range 5–10 mg. The sample pan was placed in the balance system and the temperature was raised from 25 to 550°C at a heating rate of 10 K min<sup>-1</sup>. The mass of the sample was continuously recorded as a function of the temperature.

## RESULTS AND DISCUSSION

The synthesis of polymers with metal incorporated from colloids and with metal dispersed in methyl and ethyl methacrylates has been previously reported [9, 11]. The polymers prepared have a wide range of molecular weight, stability, morphology and colours according to the metal. The



Scheme 1.

amount of metal incorporated was very low ranging from 0.063 to 0.86%. This small amount of metal incorporated is enough to change some physical properties of the polymers.

These new modified polymers were prepared by using the process shown in Scheme 1.

In Scheme 1 we propose one of the possible structures of the polymer. Another possibility is that the metal can be complexed through the oxygen in a similar manner to some polymers described by Chatterjee [12]. The average molecular weight ( $\bar{M}_v$ ) of these polymers ranges between  $10^4$  and  $10^5$  [13]. These polymers exhibit  $\bar{M}_v$  similar to the PMMA [9] but lower than the PEMA [14] series already reported.

Figure 1 shows the change in sample weight as a function of time and temperature when the four fractions of poly(*n*-butyl methacrylates) homopolymer are heated from 25 to 550°C. Table 1 summarizes the percentage weight loss as a function of time and temperature when the thirteen metal polymers are heated in the same range as that of the homopolymer. The thermal decomposition temperatures ( $T_D$ ) were taken from the first large change in the slope of the TG curve. These values were corroborated by taking the first derivative of the curve.

These polymers degrade in one step, losing most of the weight at around 300°C. The decomposition reaction is irreversible so that the rate dependent parameters such as activation energy and the order of reaction may be calculated from a single experimental curve [15]. From the Arrhenius equation we can get information about the specific rate constants ( $k$ ) and activation energy ( $E_a$ ).

The thermal decomposition kinetics of the thermogravimetric weight loss

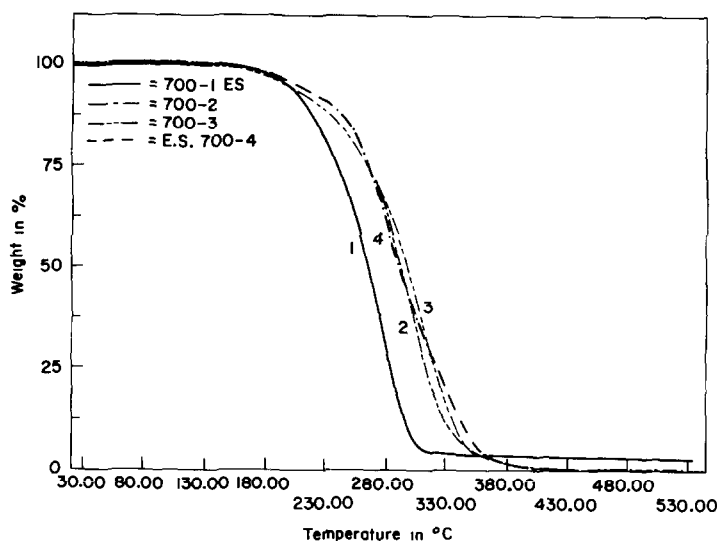


Fig. 1. Thermogram of poly(*n*-butyl methacrylates) obtained by heating the polymers from 25 to 550°C at 10°C min<sup>-1</sup>. The fractions are obtained from curve 1, 0.5; curve 2, 0.75, curve 3, 1.0 and curve 4, 5.0 mol% AIBN.

can be expressed in terms of the kinetic equation  $-\frac{d\alpha}{dt} = k(1-\alpha)^n$ , where  $\alpha$  is the fraction of the sample weight reacted at time  $t$ ,  $n$  is the reaction order and  $k$  is the specific rate constant. The reaction rate ( $d\alpha/dt$ ) was calculated using a differential technique with a heating rate,  $v$ .

We can establish that

$$\frac{d\alpha}{dt} = v \frac{d\alpha}{dT} \quad (1)$$

After combining the relationships mentioned before, we obtain in the logarithmic form

$$\beta = \ln \left[ -\frac{v(d\alpha/dT)}{(1-\alpha)^n} \right] = \ln A - \frac{E}{RT} \quad (2)$$

In eqn. (2) by incorporating  $v = 10 \text{ K min}^{-1}$ , and expressed in  $\text{K s}^{-1}$  we obtain

$$\beta = \ln \left[ -\frac{(d\alpha/dT)}{6(1-\alpha)^n} \right] = \ln A - \frac{E}{RT} \quad (3)$$

A computer linear multiple regression program was used to calculate the kinetic parameters from the semilogarithmic plot of  $\beta$  against  $1/T$  (see Fig. 2). A straight line should be obtained and  $\Delta E$  and  $A$  calculated from the slope and intercept, respectively. This method is similar to that reported recently by Ma [16].

The thermograms of the four fractions of the homopolymer are shown in

TABLE 1

Kinetic parameters for metal poly(*n*-butyl methacrylates)

Polymer <sup>a</sup>	$\Delta E_a$ <sup>b</sup> /kJ mol <sup>-1</sup>	<i>n</i>	<i>Z</i> /s <sup>-1</sup>	Temp. range/°C	<i>T<sub>D</sub></i> /°C
PBMA-1	37.3	-0.25	$2.9 \times 10^3$	185–314	282
PBMA-2	27.2	-0.25	$1.5 \times 10^1$	182–380	316
PBMA-3	28.5	-0.25	$2.9 \times 10^1$	180–380	307
PBMA-4	29.1	-0.25	$3.5 \times 10^1$	180–380	282
Pd-PBMA-1	40.6	-0.25	$6.6 \times 10^2$	277–430	389
Pd-PBMA-4	33.7	-0.50	$2.2 \times 10^2$	240–415	276
					350
Au-PBMA-1	26.6	-0.25	8.9	240–400	294
					345
Au-PBMA-4	26.2	-0.25	7.9	205–405	298
					350
Ag-PBMA-1	27.3	-0.25	$1.0 \times 10^1$	245–420	296
					361
Ag-PBMA-4	34.7	-0.5	$5.2 \times 10^2$	225–370	277
					341
Cd-PBMA-1	29.4	-0.25	$2.5 \times 10^1$	200–410	291
					340
Cd-PBMA-4	25.2	-0.25	4.9	235–415	287
					331
Zn-PBMA-1	35.2	-0.25	$2.7 \times 10^2$	230–395	286
					347
Zn-PBMA-1	31.2	-0.25	$6.3 \times 10^1$	230–390	275
Ga-PBMA-1	31.9	-0.25	$5.8 \times 10^1$	260–410	306
Ga-PBMA-4	24.5	-0.25	3.9	230–390	280
					342
Ge-PBMA-1	26.9	-0.25	11.9	180–390	289
					332
Ge-PBMA-4	25.7	-0.25	6.0	230–415	300
					352
In-PBMA-1	21.5	0	0.5	245–405	271
					376
In-PBMA-4	39.3	-1	$6.4 \times 10^3$	220–375	261
					322
Sn-PBMA-1	32.2	-0.25	$7.6 \times 10^1$	225–415	269
					340
Sn-PBMA-4	31.7	-0.5	$1.7 \times 10^2$	200–390	259
					319
Bi-PBMA-1	38.7	-0.5	$1.7 \times 10^3$	235–390	269
					332
Bi-PBMA-4	34.1	-0.5	$3.7 \times 10^2$	230–385	265
					320
Sb-PBMA-1	35.3	-0.5	$4.3 \times 10^2$	230–395	276
					326
Sb-PBMA-4	33.4	-0.5	$3.2 \times 10^2$	220–405	270
					249
Al-PBMA-1	34.4	-0.5	$4.0 \times 10^2$	240–410	284
					337
Al-PBMA-4	34.5	-0.5	$1.9 \times 10^2$	225–385	292
					353
Cu-PBMA-1	48.7	-0.5	$4.7 \times 10^4$	270–395	299
					343
Cu-PBMA-4	38.8	-0.5	$2.3 \times 10^3$	230–395	281
					336

<sup>a</sup> PBMA = poly(*n*-butyl methacrylate); 1, 2, 3, 4 correspond to different molecular weight fractions. <sup>b</sup> Errors range from 0.41 to 1.0 kJ mol<sup>-1</sup>.

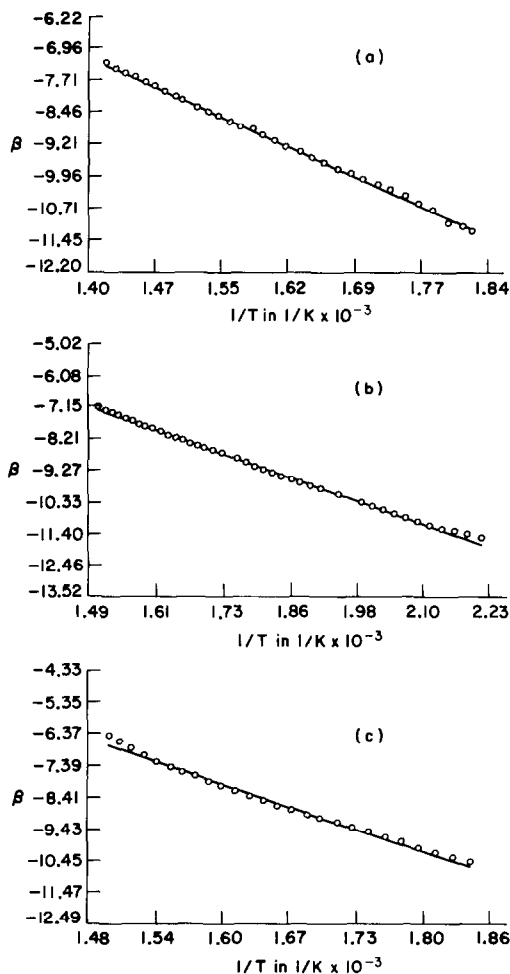


Fig. 2. Arrhenius plot for the thermal decomposition of, (a) Pd-PBMA (fraction 1) (b) Ge-PBMA (fraction 1), (c) Cu-PBMA (fraction 1).

Fig. 1. Their decomposition temperatures ( $T_D$ ) are in the same range, but fraction 2 is a little higher than fraction 1. Furthermore, Fig. 3 shows the TG of Pd-PBMA and also the first derivative of the curve ( $T_D = 388^\circ\text{C}$ ). In contrast Fig. 4 compares the thermograms of Ag-PBMA and we can see that both  $T_D$  are lower for fraction 4 than for fraction 1. Both curves exhibit two decomposition step with the first the more important.

We obtain coefficients of linear correlation which ranged from 0.985 to 0.999 for fraction 1 and 0.981 and 0.997 for fraction 4.

Table 1 summarizes all the kinetic data obtained for fraction 1 (higher MW) and fraction 4 (lowest MW). We observe that the activation energies are in the range of 21.5–48.7 for the higher MW polymers and 24.5–39.3  $\text{kJ mol}^{-1}$  for the lower. The temperature range over which these

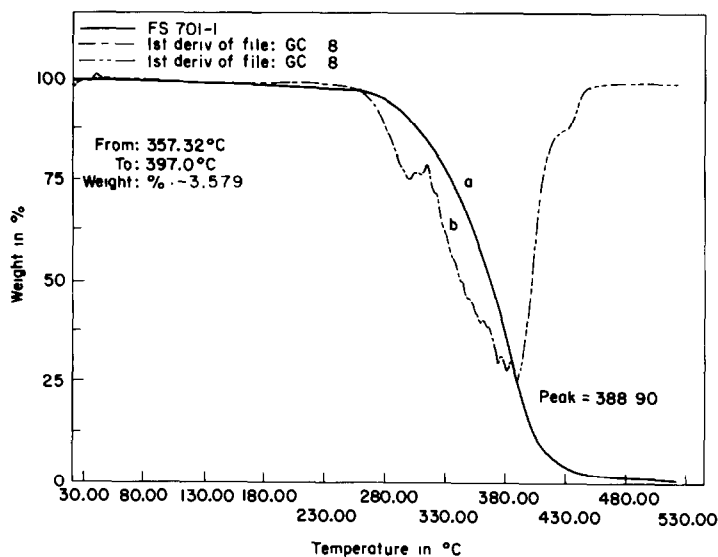


Fig. 3. (a) Thermogram of Pd-poly(*n*-butyl methacrylates) obtained by heating the polymers from 25 to 550°C at 10 K min<sup>-1</sup> for 0.5 mol% AIBN. (b) DTG curves.

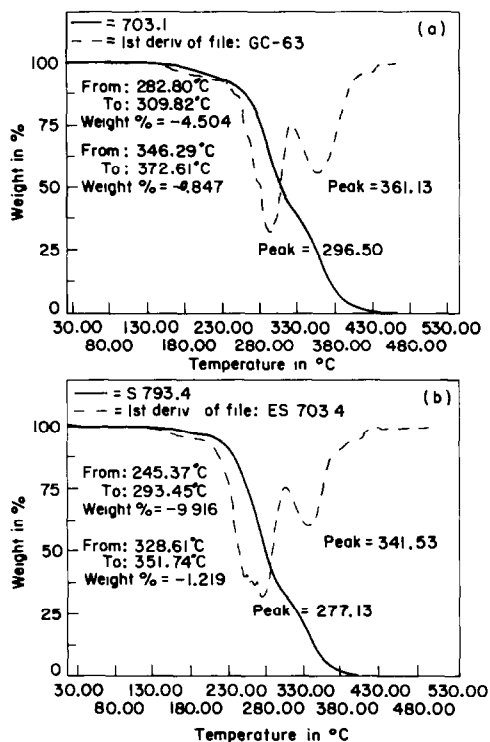


Fig. 4. (a) Thermogram of Ag-poly(*n*-butyl methacrylates) obtained by heating the polymers from 25 to 550°C at 10°C min<sup>-1</sup> for 0.5 mol% AIBN. (b) TG curves of Ag-PBMA for fraction 4 (5.0 mol% AIBN) and their DTG curves.

values were obtained in order to get the best straight line in the plot  $\beta$  vs.  $1/T$  are indicated. The  $\Delta E_a$  values are similar to those reported for metal poly(ethyl methacrylates) [14, 17], and are even lower than for metal poly(methyl methacrylates) [9]. We also notice that in general, fraction 1 exhibits the higher  $\Delta E_a$  which corresponds to the higher MW polymer fraction. However, from elemental analysis it was established that fractions with higher metal content, have higher  $\Delta E_a$  values.

Pd and Cu-PBMA show the highest  $\Delta E_a$  (40.6 and 48.7 kJ mol<sup>-1</sup>) and Au and In-PBMA the lowest  $\Delta E_a$  (26.6 and 21.5 kJ mol<sup>-1</sup>), respectively. The low  $\Delta E_a$  value for Au can be explained by the very low amount of metal incorporated into the polymer (0.040%). This was similar to Ge polymers. Since the amount of metal in the polymers is small they should behave in a way similar to the homopolymer and in fact, both exhibited  $\Delta E_a$  values similar to fractions 2 and 3.

Most of the thermograms show a second thermal decomposition which is also indicated in Table 1. The kinetic order of this reaction is  $-0.25$  in most of the cases with the exception of Sn, Bi, Sb, Al and Cu in which it is 0.5. These negative values are probably due to multistep decomposition due either to loss of CO<sub>2</sub> or hydrocarbons. Some formation of metal complexes might occur between the metal clusters and CO which would inhibit the normal decomposition reaction.

In Fig. 2, we can observe the linear correlation obtained for the Arrhenius plot of Pd-, Ga- and Cu-PBMA fraction 1, corresponding to the highest MW.

We conclude that in most of the polymers there is a change in the properties which depends upon the metal and the amount incorporated.

#### ACKNOWLEDGEMENTS

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